

Accu-Cut Reverse Rolling Procedure (Koyo)

This procedure will roll the carpet with the pattern side out, typically used to display balance/remnants for sale. For best results use a core, which can be removed later.

This process isn't as easy to master as the normal operation, so perseverance is recommended. Applicable for Accu-Cut Arrow, Q7, Q9, IVC15, X33, IVC15, IVC16, T12 and T44 machines.

1. Place a core on the roll up side rollers
2. Load carpet onto the machine if it is not already on the machine, otherwise skip to step 9
3. Turn the left (load) roller switch to the Reverse position
4. Rotate carpet until you can cut the tape and remove all of the tape
5. Repeat the above step until all tape is removed
6. Rotate carpet until start of the carpet is near the top of the roll
7. Turn the left (load) roller switch to the Forward position – check that right (cut side) roller switch is also in the Forward position
8. Flick the start of the carpet onto the machine
9. Jog the carpet to the middle of the cutting slot - **important**
10. Lower the counter counterweight arm - **important**
11. Reset the counter to Zero by pressing the **green** Clear Count button - **important**
12. Jog the carpet to just past the middle of the cut side middle roller, pulling the carpet across with your right hand if necessary
13. Move to the cut side of the machine and place the core on the machine and place the carpet on the top of the core
14. Turn the right (cut side) roller switch to Reverse



15. Fold over or close the clamp roller and hold very tight – failing to hold the clamp roller tightly closed will allow the carpet and core to ride up the belts towards the centre of the machine

16. Gently jog the carpet to start the roll up process

17. Jog about 4 to 6 rotations and then slowly release the clamp roller

18. Jog the carpet until the end of the carpet reaches the 30cm mark on the machine – if you have overrun the 30cm mark, switch the left (load) roller switch to Reverse and switch the right (cut side) roller switch to Forward and jog as needed – return the left (load) roller switch to Forwards and the right (cut side) roller switch to Reverse if you have reversed the switches

19. Now add 30cm to the count shown on the display – this is the length of the balance or remnant

20. Move to the cut side of the machine and tape up the carpet – hint: start the tape from under the flap of the carpet – this will be tricky because the carpet will be rolling backwards compared to normal operation

21. Dump or remove the remnant carpet from the machine

